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# **Description**

The ceiling displacement diffuser type DAV can be used wherever low-induction **supply air** is to be introduced **from the ceiling**: sales rooms, production halls, kitchens, etc.

The mounting height is up to 4 m for installation flush with the ceiling or freely suspended installation.

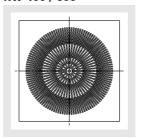
It produces a **bell-shaped displacement flow**, in order to form **fresh air zones** in rooms contaminated with hazardous substances or odours. The local fresh air zones allow the supply air volume to be reduced compared with mixed air systems. Its **low-induction flow** reduces the amount of cleaning required since the ceilings are soiled less. That's because a mixed flow is created near the diffuser, which means that the ceiling and diffuser itself are less prone to particles being deposited on the diffuser or near the ceiling. This is also supported by the **easy-to-clean faceplate**.

An integrated air guide funnel ensures that the supply air is discharged uniformly across the whole diffuser area. The diffuser can be used for cooling up to a maximum temperature difference of -6 K.

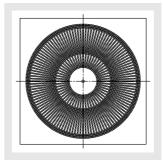
The ceiling displacement diffuser can be used both for supply air and return air. The connection of the ceiling displacement diffuser to the duct system takes place via the plenum box type SK-R-.... The supply air plenum box is fitted with an equalising grid, to ensure an admission pressure for optimal air distribution. At an extra charge, a throttle damper can be installed for air volume regulation. For plenum boxes type SK-R-..., the ceiling diffuser must be removed, before the damper can be adjusted. Alternatively, a cable-operated adjustment can be ordered at an extra charge, which allows the damper to be adjusted on the room side even with mounted diffuser.

Normally the ceiling diffuser is fitted to a traverse in the plenum box type SK-R-... with a central screw for a concealed mounting (concealed mounting). The funnel shaped VM holder on the pole brace makes assembly of the ceiling diffuser much easier. A volumetric flow meter can be integrated into the spigot of the plenum box at an extra charge. The measurement error of the volumetric flow meter is  $\pm$  5 % at a spigot velocity of 2-5 m/s and a straight flow pattern of at least 1 x D. The measurement is carried out with integrated diffuser. By adjusting the throttle damper, the required air volume of each diffuser can be set quickly and correctly.

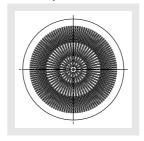
Models DAV-Q-..., square model NW 400 / 800



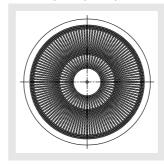
NW 310 / 500 / 600 / 625



DAV-R-..., round model NW 400 / 800



NW 310 / 500 / 600 / 625



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# Construction

# **Faceplate**

- perforated sheet steel painted RAL 9010 (white)

### baffle plate

 Sheet steel painted to RAL 9005 (black), only for supply air model

### **Funnel**

 Sheet steel painted to RAL 9005 (black), only for supply air model

# Model

DAV-Q-... - Square model
DAV-R-... - Round model
DAV-...-Z-...- Supply air
DAV-...-A-...- Return air

# **Accessories**

Plenum box (SK-R-05-...)

- Galvanised sheet steel, with integrated perforated straightener (supply air model only) and fixing lugs.

# Damper (-DK1)

- Damper fastening made of plastic
- galvanised sheet steel

# Damper (-DK2)

- same as DK1 with cable-operated adjustment

# Rubber lip seal (-GD1)

- Special rubber

# Volumetric flow meter (-VME1)

- Aluminium connections
- Measuring sensor made of plastic
- Holder made of galvanised sheet steel

# ball-impact guard (-BS)

- only possible for DAV-Q-... with screw mounting and for NW800 only with concealed mounting.
- Steel painted to RAL 9010 (white), other RAL colours possible at an extra charge.

# Internal insulation (-li)

- thermal insulation at the inside of the plenum box

## External insulation (-la)

- thermal insulation at the outside of the plenum box

# **Fastening**

Concealed mounting (-VM)

- Traverse fixing, by means of M6 cylinder screw (to DIN EN ISO 4762) at the plenum box.

### Screw mounting (-SM)

- for model with ball-impact guard only
- with raised countersunk head tapping screws (on site)

## Screw mounting with concealed mounting (-VS)

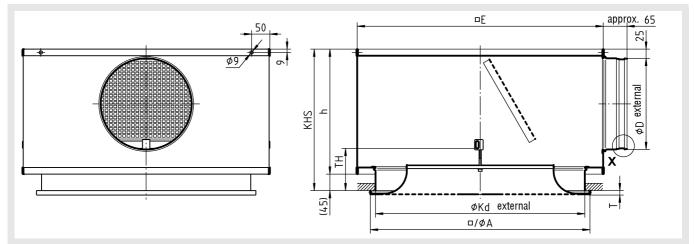
- Screw mounting (-SM) in combination with concealed mounting (-VM)
- only possible for NW 800 in conjunction with ball-impact guard (-BS)

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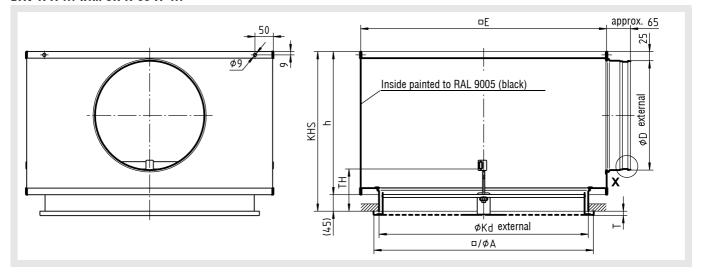


# **Models and dimensions**

DAV-Q-Z-... with SK-R-05-Z -... DAV-R-Z-... with SK-R-05-Z-...



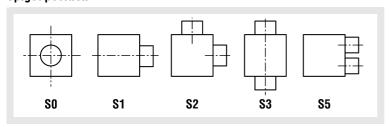
DAV-Q-A-... with SK-R-05-A -... DAV-R-A-... with SK-R-05-A -...



# **Available sizes**

NW	DAV-	·Q	DAV-	·R	øKd	□E	TH	SK	-R-05-Z	·	SK	-R-05-A		øD <sub>max</sub>
	□A	T	øΑ	T				KHS	øD	h	KHS	øD	h	forS5
310	308		310		298	405		295	158	250	335	198	290	158
400	398		400		370	445		295	158	250	335	198	290	178
500	498	12	500	10	470	545	115	335	198	290	385	248	340	198
600	598	12	600	10	570	670		385	248	340	435	298	390	298
625	623		625	1	570	670		385	248	340	435	298	390	298
800	798		800	1	770	845	135	490	353	445	490	353	445	353

# **Spigot position**

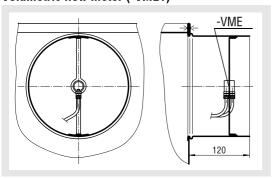


KHS= standard height of plenum box Special height =  $\emptyset$ D + 137 mm, but at least 235 mm Note: For SK-R-05-Z-...-DK1/-DK2-...-S0, the height of the plenum box changes to h=280 mm for NW310 and NW400 and to h=300 for NW500 mm (see p. 6)

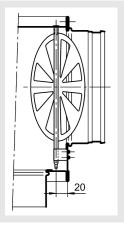
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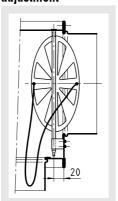
# Dimensions of accessories Volumetric flow meter (-VME1)



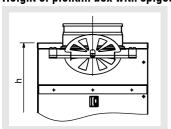
Damper (-DK1)



Damper (-DK2), with cable adjustment



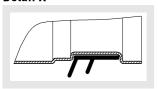
Height of plenum box with spigot from above (-S0)



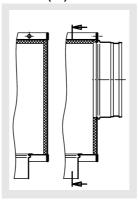
For the model with spigot from above (-S0) in combination with damper (-DK1 / -DK2), the height of plenum box h changes for the following NW as follows.

	SK-R-05-Z							
NW	KHS	øD						
310	325	280	158					
400	325	280	158					
500	345	300	198					

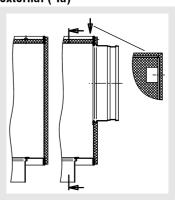
# Rubber lip seal (-GD1) Detail X



Insulation for SK-R-... internal (-li)



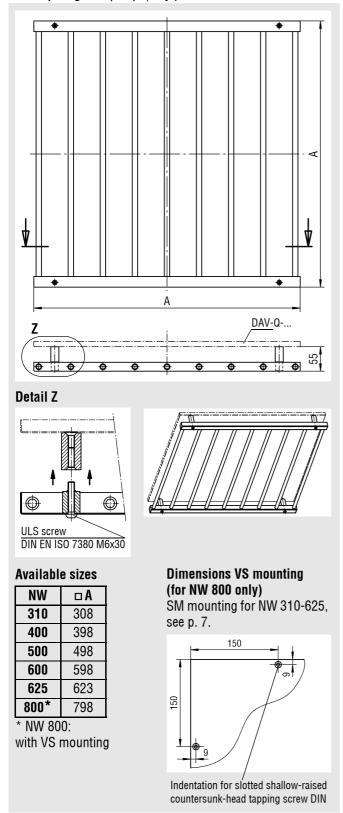
external (-la)



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ball-impact guard (-BS). (only possible for DAV-Q-... with screw mounting and for NW 800 with concealed mounting).



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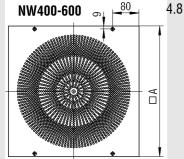


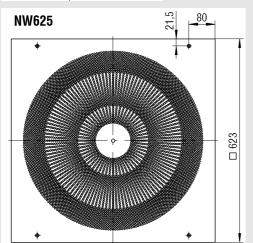
for model with ball-impact guard only

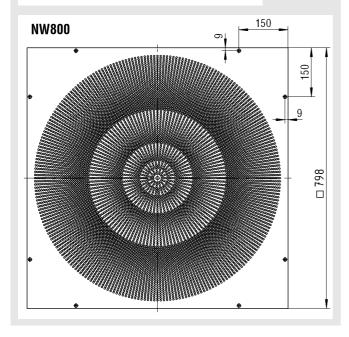
# 

with indentation for slotted shallow-raised countersunkhead tapping screw (on-site)

- NW 310: DIN ISO 7051 pitch 3.9
- NW 400-800: DIN ISO 7051 pitch







# **Concealed mounting (-VM)**

In concealed mounting, the ceiling displacement diffuser type DAV-...-Z/A-... is fastened on the plenum box with a pole brace and an M6 cylinder head screw (to DIN EN ISO 4762).

Attention: The max. torque of the fastening screw is 0.4 Nm

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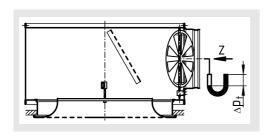


# **Technical data**

Pressure loss and noise level

**DAV-...-Z-...** 

for supply air, with plenum box

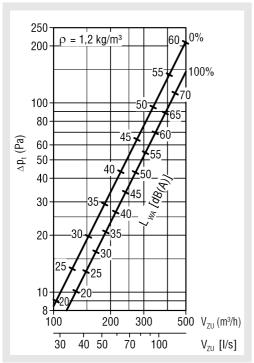


Damper position:

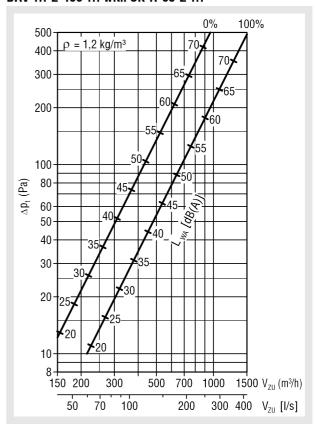
0% = CLOSED

100% = OPEN

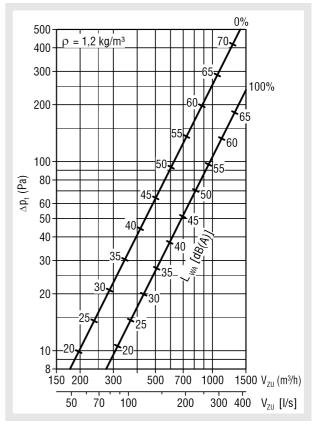
# DAV-...-Z-310-... with SK-R-05-Z-...



# DAV-...-Z-400-... with SK-R-05-Z-...



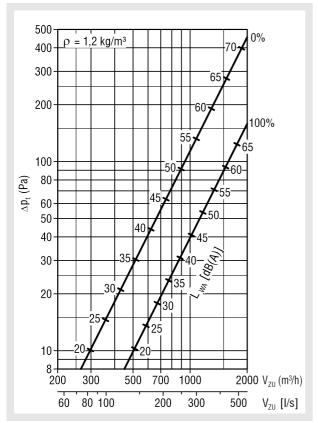
DAV-...-Z-500-... with SK-R-05-Z-...



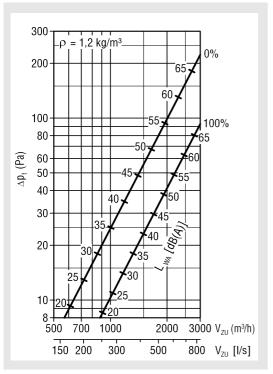
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DAV-...-Z-600/625-... with SK-R-05-Z-...



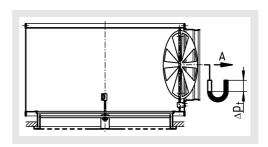
DAV-...-Z-800-... with SK-R-05-Z-...



Damper position:

0% = CLOSED100% = OPEN

DAV-...-A-... for return air, with plenum box

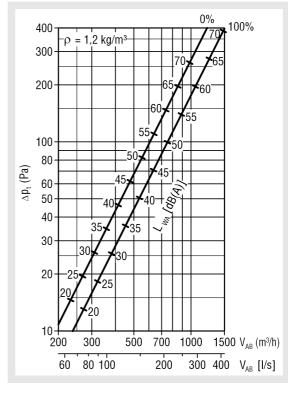


Damper position:

0% = CLOSED

100% = OPEN

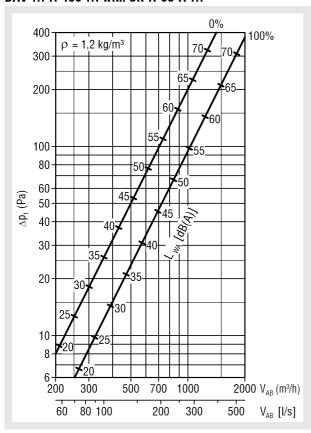
DAV-...-A-310-... with SK-R-05-A-...



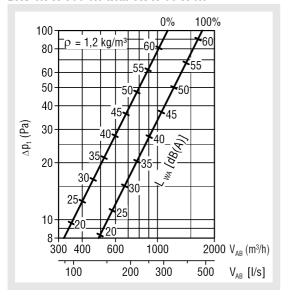
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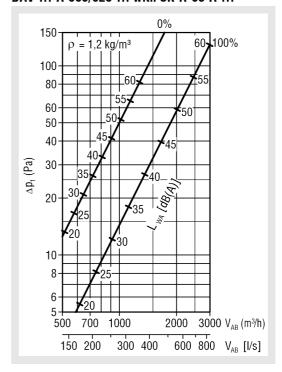
DAV-...-A-400-... with SK-R-05-A-...



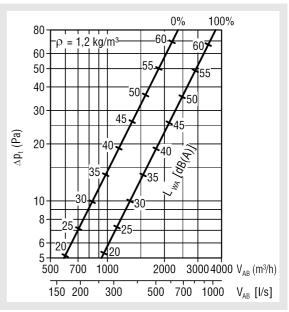
DAV-...-A-500-... with SK-R-05-A-...



DAV-...-A-600/625-... with SK-R-05-A-...



DAV-...-A-800-... with SK-R-05-A-...



Damper position:

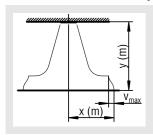
0% = CLOSED

100% = OPEN

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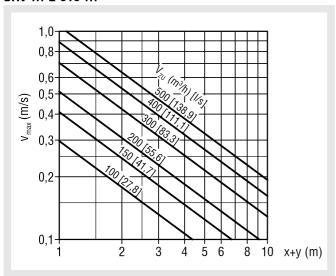
# Maximum end velocity of jet (isotherm)



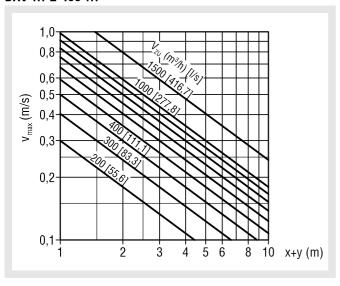
# Correction factor for cooling mode

-2 K	=	v <sub>max</sub> x 1.05
-4 K	=	v <sub>max</sub> x 1.18
-6 K	=	v <sub>max</sub> x 1.29

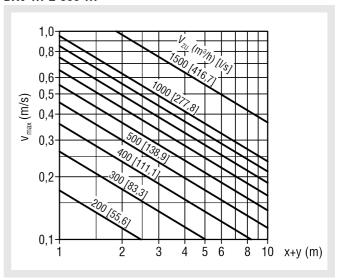
# DAV-...-Z-310-...



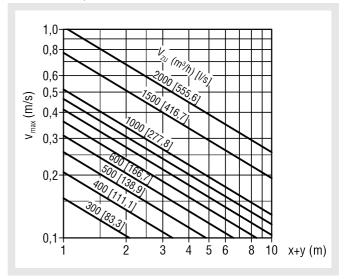
# DAV-...-Z-400-...



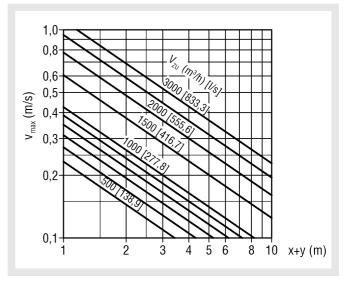
# DAV-...-Z-500-...



DAV-...-Z-600/625-...



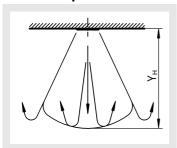
DAV-...-Z-800-...



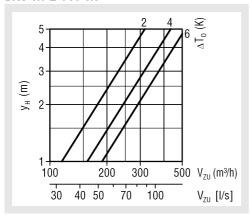
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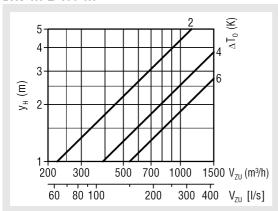
# **Maximum penetration**



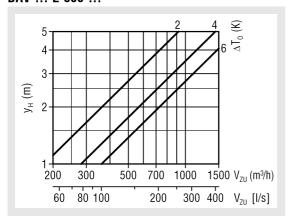
DAV-...-Z-310-...



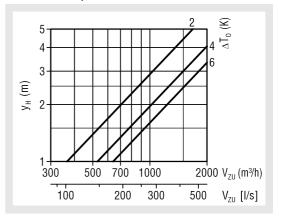
DAV-...-Z-400-...



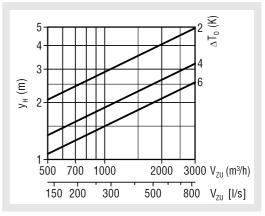
DAV-...-Z-500-...



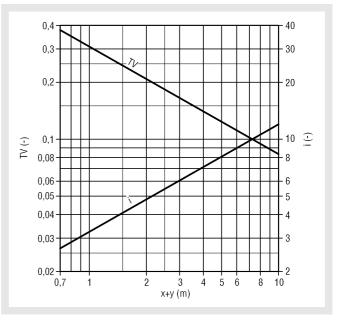
DAV-...-Z-600/625-...



DAV-...-Z-800-...



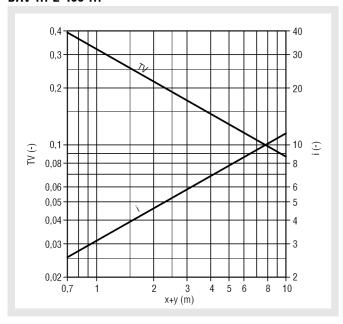
# Temperature and induction ratios DAV-...-Z-310-...



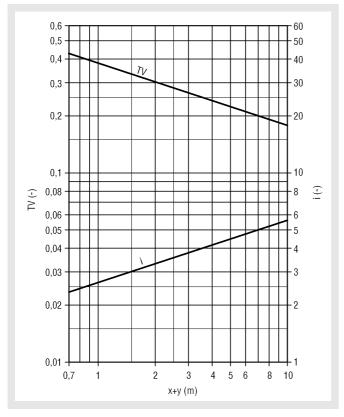
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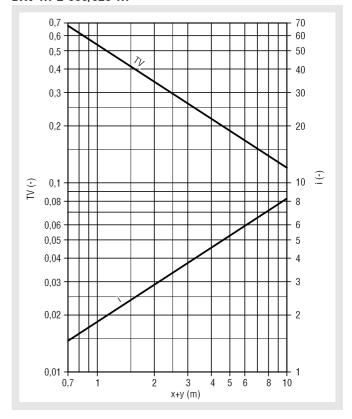
# DAV-...-Z-400-...



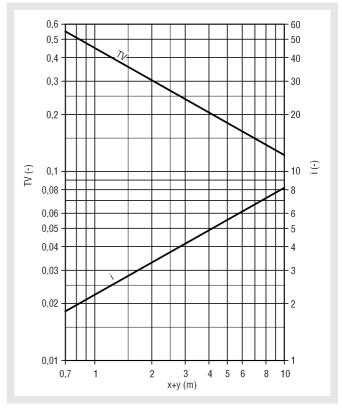
# DAV-...-Z-500-...



# DAV-...-Z-600/625-...



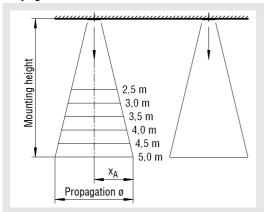
# DAV-...-Z-800-...



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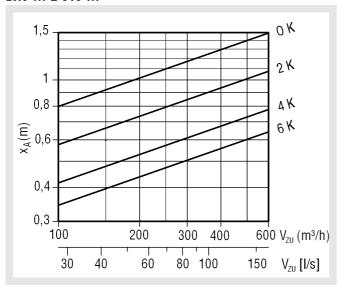


# **Propagation diameter**



The spacing of the diffusers should be selected such that the jets do not intersect.

DAV-...-Z-310-...



Mounting height (m)	2,5	3,0	3,5	4,0	4,5	5,0
Correction factor	1,0	1,19	1,29	1,42	1,56	1,70

# Layout example:

DAV-...-Z-500-...

Mounting height =  $V_{ZU} = 600 \text{ m}^3/\text{h}$   $\Delta T = 4 \text{K}$ 

4 m

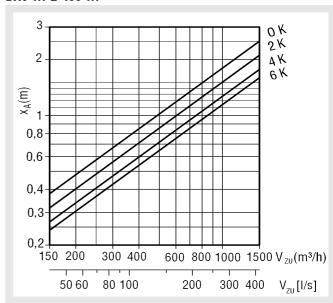
Required: distance  $x_A$  (m)

 $x_A$  distance at  $600m^3/h$  and  $\Delta T = 4K = 0.92m$  Multiply by the corrrection factor of 1.38 (4 m mounting height).  $x_A$  distance = 0.92 m x 1.38

Result:

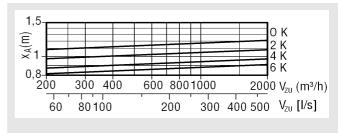
 $x_A$  distance = 1.27 m

DAV-...-Z-400-...



Mounting height (m)	2,5	3,0	3,5	4,0	4,5	5,0
Correction factor	1,0	1,13	1,26	1,38	1,54	1,67

# DAV-...-Z-500-...

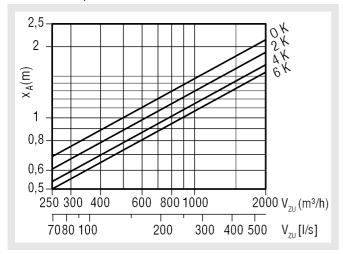


Mounting height (m)	2,5	3,0	3,5	4,0	4,5	5,0
Correction factor	1,0	1,13	1,27	1,38	1,55	1,67

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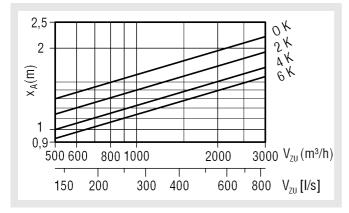


# DAV-...-Z-600/625-...



Mounting height (m)	2,5	3,0	3,5	4,0	4,5	5,0
Correction factor	1,0	1,16	1,33	1,5	1,66	1,79

### DAV-...-Z-800-...



Mounting height (m)	2,5	3,0	3,5	4,0	4,5	5,0
Correction factor	1,0	1,15	1,33	1,49	1,64	1,79

# Legend

 $V_{ZU}$   $(m^3/h)$  = Supply air volume  $V_{ZU}$  [l/s] = Supply air volume  $V_{AB}$   $(m^3/h)$  = Return air volume  $V_{AB}$  [l/s] = Return air volume  $\Delta p_t$  (Pa) = Pressure loss

 $L_{WA}$  [dB(A)] = A-weighted sound power level

 $\rho$  (kg/m<sup>3</sup>) = Density

x (m) = horizontal throw y (m) = vertical throw

x+y (m) = Horizontal + vertical throw  $v_{max}$  (m/s) = Maximum end velocity of jet

 $(v_{max} = v_{mittel})$ 

 $v_{mittel}$  (m/s) = Average end velocity of jet

 $y_H$  (m) = Maximum penetration in heating mode  $\Delta T_0$  (K) = Temperature difference between supply air temperature and room temperature ( $\Delta T_0 = t_{711}$ 

- t<sub>R</sub>)

 $t_{zu}$  (°C) = Supply air temperature  $t_{R}$  (°C) = Room temperature

 $t_R$  (°C) = Room temperature TV (-) = Temperature ratio (TV =  $\Delta T_X / \Delta T_0$ )

i (-) = Induction ratio (i =  $V_X / V_{ZU}$ )

NW (mm) = Nominal width

 $\Delta T_X$  (K) = Temperature difference at point x  $V_X$  (m³/h) = total air jet volume at point x  $V_X$  [l/s] = total air jet volume at point x

 $x_A$  (m) = half the diffuser distance

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# Ceiling Displacement Diffuser DAV Order code DAV

01	02	03	04	05	06
Туре	Model	Air throw	Nominal size	Material	Paint
Example					
DAV	-Q	-Z	-500	-SB	-9010

07	08	09
Drill pattern reduced	Mounting	Ball-impact guard
-000	-VM	-B0

### Sample

## DAV-Q-Z-500-SB-9010-000-VM-BO

Ceiling displacement diffuser type DAV I square faceplate I supply air I NW500 I faceplate made of sheet steel I faceplate painted to RAL 9010 I drill pattern not reduced I concealed mounting I without ball-impact guard

# **Order details**

# 01 - Type

DAV = Ceiling displacement diffuser

### 02 - Model

Q = Square faceplateR = round faceplate

### 03 - Air throw

Z = Supply air A = Return air

## 04 - Nominal size

310 = NW310 400 = NW400 500 = NW500 600 = NW600 625 = NW625 800 = NW800

# 05 - Material

SB = Sheet steel

### 06 - Paint

9010 = RAL colour white

xxxx = RAL colour can be freely selected

# 07 - Drill pattern reduced

000 = Drill pattern not reduced (standard)

310 = reduced drill pattern 310 400 = reduced drill pattern 400 500 = reduced drill pattern 500 600 = reduced drill pattern 600

The drill pattern selected must be smaller than the nominal size selected.

# 08 - Mounting

VM = Concealed mounting (standard)

SM = Screw mounting (only in connection with ball-impact guard)

VS = Screw mounting with concealed mounting (available only for NW800 in conjunction with ball-impact guard)

# 09 - Ball-impact guard

BO = without ball-impact guard (standard)

BS = with ball-impact guard, painted to the same colour as the faceplate (for -Q model only)

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# **Order code SK**

01	02	03	04	05	06	07	08
Plenum box	Model	Air diffuser	Type of air	Nominal size	Fastening	Material	Damper
Example							
SK	-R	-05	-Z	-500	-VM	-SV	-DK2

09	10	11	12	13	14	15
Rubber lip seal	Measuring device for volumetric flow	ROB version	Insulation	Height of plenum box	Spigot diame- ter	Spigot position
-GD1	-VME1	-ROB0	-10	-KHS	-SDS	-S1

### Sample

# SK-R-05-Z-500-VM-SV-DK2-GD1-VME1-R0B0-I0-KHS-SDS-S1

Plenum box, square design I for round air diffusers I air diffuser DAV I supply air I NW500 I with concealed mounting I galvanised sheet steel I with damper with cable I with rubber lip seal I with volumetric flow meter I without ROB model I without box insulation I standard height of plenum box I standard spigot diameter I 1 lateral spigot

# **Order details**

### 01 - Plenum box

SK = Plenum box, square design

### 02 - Model

R = for round air diffusers with round diffuser support

### 03 - Air diffuser (must be ordered separately)

05 = suitable for DAV-...

# 04 - Type of air

Z = Supply air A = Return air

### 05 - Nominal size

310 = NW310 400 = NW400 500 = NW500 600 = NW600

625 = NW625 800 = NW800

# 06 - Fastening

VM = Concealed mounting (standard)

SM = Screw mounting (only for the model with ball-impact

VS = Screw mounting with concealed mounting (only for NW800 in connection with ball-impact guard)

### 07 - Material

SV = Galvanised sheet steel (standard)

# 08 - Damper

DK0 = without damper (standard)

DK1 = with damper

DK2 = with damper and cable

# 09 - Rubber lip seal

GD0 = without rubber lip seal (standard)

GD1 = with rubber lip seal

### 10 - Volumetric flow meter

VME0 = without volumetric flow meter (standard)

VME1 = With volumetric flow meter

## 11 - ROB version

ROB0 = without ROB model

# 12-Insulation

10 = without insulation (standard)

Ii = with box insulation inside

la = With box insulation outside

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# 13 - Height of plenum box

KHS = Height of plenum box standard

xxx = height of plenum box in mm (height<sub>min</sub>= spigot diameter + 137 mm, but at least 235 mm) (For SK-R-05-Z-...-DK1/-DK2-...-S0, observe special height of plenum box (see p. 6))

# 14 - Spigot diameter

SDS = Standard spigot diameter

xxx = Spigot diameter in mm

# 15 - Spigot position

S0 = Spigot from above

S1 = lateral spigot on the box (standard)

S2 = 2 spigots offset by 90°

S3 = 2 spigots offset by 180°

S5 = 2 spigots arranged next to each other

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# Ceiling Displacement Diffuser DAV Specification texts

Square ceiling displacement diffuser for use in supply and return air installations of sales rooms, production halls, kitchens, etc. up to 4 m in height. For low-induction introduction of supply air from the ceiling, for installation flush with the ceiling or freely suspended. It produces a bell-shaped displacement flow, in order to form fresh air zones in rooms contaminated with hazardous substances or odours.

Consisting of a square faceplate easy to clean, with star-shaped perforation, made of perforated sheet steel painted to RAL 9010 (white). The supply air model is additionally provided with a baffle plate and a sheet steel air guide funnel painted to RAL 9005 (black). It is fastened by concealed mounting (-VM) using a central fastening screw.

Product: SCHAKO type DAV-Q-Z-...

- Return air version without baffle plate and without air guide funnel

Product: SCHAKO type DAV-Q-A-...

- with screw mounting (-SM), only for model with ball-impact guard (-BS)
- Screw mounting with concealed mounting (-VS), only for model with ball-impact guard (-BS) (only for NW 800)

Round ceiling displacement diffuser for use in supply and return air installations of sales rooms, production halls, kitchens, etc. up to 4 m in height. For installation flush with the ceiling or freely suspended. For low-induction introduction of supply air from the ceiling, for installation flush with the ceiling or freely suspended. It produces a bell-shaped displacement flow, in order to form fresh air zones in rooms contaminated with hazardous substances or odours.

Consisting of a round faceplate easy to clean, with star-shaped perforation, made of perforated sheet steel painted to RAL 9010 (white). The supply air model is additionally provided with a baffle plate and a sheet steel air guide funnel painted to RAL 9005 (black). It is fastened by concealed mounting (-VM) using a central fastening screw.

Product: SCHAKO type DAV-R-Z-...

- Return air version without baffle plate and without air guide funnel

Product: SCHAKO type DAV-R-A-...

### Accessories:

- with plenum box (SK-R-05-Z-...) made of galvanised sheet steel, with integrated perforated straightener, lateral connection spigot and fixing lugs.
  - includes a damper adjustable at the front side in the plenum box for air volume regulation (-DK1)
    - with cable-operated adjustment (-DK2)
  - Volumetric flow meter (-VME1) in connection spigot
  - With rubber lip seal (-GD1) at the connection spigot
  - with thermal insulation
    - internal (-li)
    - external (-la)
  - Height of plenum box can be freely selected, xxx in mm, minimum height = spigot diameter + 137 mm, but at least 235 mm
  - Spigot diameter can be freely selected, xxx in mm
  - Spigot position:
    - S0 = spigot from above
    - S1 = 1 lateral spigot on the box (standard)
    - S2 = 2 spigots offset by 90°
    - S3 = 2 spigots offset by 180°
    - S5 = 2 spigots arranged next to each other
- with plenum box (SK-R-05-A-...) made of galvanised sheet steel, with lateral connection spigot and fixing lugs
  - includes a damper adjustable at the front side in the plenum box for air volume regulation (-DK1)
    - with cable-operated adjustment (-DK2)
  - Volumetric flow meter (-VME1) in connection spigot
  - With rubber lip seal (-GD1) at the connection spigot
  - with thermal insulation
    - internal (-li)
    - external (-la)
  - Height of plenum box can be freely selected, xxx in mm, minimum height = spigot diameter + 137 mm, but at least 235 mm (For SK-R-05-Z-...-DK1/-DK2-...-S0, observe special height of plenum box (see p. 6))
  - Spigot diameter can be freely selected, xxx in mm
  - Spigot position:
    - S0 = spigot from above
    - S1 = 1 lateral spigot on the box (standard)
    - S2 = 2 spigots offset by 90°
    - S3 = 2 spigots offset by 180°
    - S5 = 2 spigots arranged next to each other
- Ball-impact guard (-BS), made of steel with high-quality powder coating in RAL 9010 (white), other RAL colours possible at an extra charge (possible only for DAV-Q-... with screw mounting and for NW 800 only with concealed mounting).